

Please rewrite claim 25 as follows:

25. (Amended) A removable piece for a form comprising a magnetic assembly having a depth-of-pull of at least about 200 gauss at a distance of one inch, positioned for mating with an attracted material on said form.

Please rewrite claim 27 as follows:

27. (Amended) A form comprising a magnetic assembly having a depth-of-pull of at least about 200 gauss at a distance of one inch, positioned for mating with an attracted material on a removable piece for attachment to said form.

Please rewrite claim 30 as follows:

30. (Amended) A method for attaching a removable piece to a form comprising placing a magnetic attachment system contained in the removable piece and/or form in approximate alignment at a distance of about one inch, and allowing magnetic force to complete the mating.

Please enter new claims 31-42:

31. A form having a removable piece attached thereto by a magnetic system comprising:
- (a) a cup magnetic assembly comprising a circular cup serving as a pole piece, said magnetic assembly being positioned on said form or said removable piece; and
 - (b) an attracted material positioned on the other of said form or said removable piece so as to mate with said magnetic assembly.

32. The form of claim 31 wherein said magnetic assembly has an on-contact strength no more than about 20 pounds.
33. The form of claim 31 wherein said magnetic assembly has an on-contact strength of at least about 60 pounds.
34. The form of claim 31 wherein said magnetic assembly has an on-contact strength of at least about 85 pounds.
35. The form of claim 31 wherein said magnetic assembly has an on-contact strength no greater than about 120 pounds.
36. The form of claim 31 wherein said magnetic assembly has a depth-of-pull of at least about 200 gauss at a distance of one inch.
37. The form of claim 31 wherein said magnetic assembly comprises a ring magnet positioned within said cup.
38. The form of claim 37 wherein said ring magnet is a strontium ferrite ring
39. The form of claim 38 wherein said magnetic assembly comprises at least one neodymium magnet.
40. The form of claim 39 wherein said magnetic assembly comprises two neodymium radial arc magnets touching said ring magnet but spaced apart from said pole piece.